

इंटरनेट

मानक

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Whereas the Parliament of India has set out to provide a practical regime of right to information for citizens to secure access to information under the control of public authorities, in order to promote transparency and accountability in the working of every public authority, and whereas the attached publication of the Bureau of Indian Standards is of particular interest to the public, particularly disadvantaged communities and those engaged in the pursuit of education and knowledge, the attached public safety standard is made available to promote the timely dissemination of this information in an accurate manner to the public.

“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 11943-9 (1987): Hard Metal Burrs, Part 9: 60 and 90 Cone Burrs (Type J and K) [PGD 32: Cutting tools]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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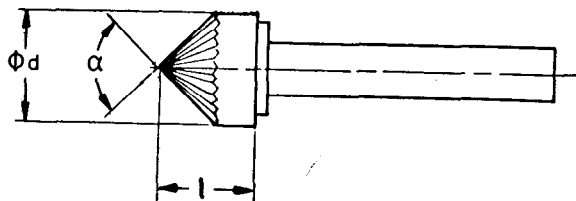
Indian Standard

SPECIFICATION FOR HARD METAL BURRS

PART 9 60° and 90° CONE BURRS (TYPE J AND K)

1. Scope — Covers the dimensions and other requirements of hard metal burrs of 60° cone, Type J and 90° cone, Type K.

2. Dimensions



All dimensions in millimetres.

d	l*	
	α = 60°	α = 90°
3	2.6	1.5
6	5.2	1
10	8.7	5
12	10.4	6
15	13.6	8

*Calculated values.

3. General Requirements — For requirements not covered in this standard it shall conform to IS : 11943 (Part 1) - 1987 'Hard metal burrs: Part 1 Technical supply conditions for hard metal burrs'.

4. Marking — Shall be marked with the designation code and the manufacturer's name or trade-mark.

4.1 Certification Marking — Details available with the Bureau of Indian Standards.

EXPLANATORY NOTE

This Part 9 of the standard covers the hard metal burrs of Types J and K. The different types of hard metal burrs are covered in Parts 2 to 12 and the technical supply conditions are covered in Part 1 of this standard.

In the preparation of this standard, considerable assistance has been derived from ISO 7755/9-1984 'Hard metal burrs — Part 9: 60° and 90° cone burrs (styles J and K)', issued by International Organization for Standardization (ISO).